**M180 & M220 FLEXIBLE BAGGING UNITS**

The M180 and M220 are simple, light weight bagging machines designed for low throughput manual bagging operations. Cost effective and versatile the M180 and M220 have a range of quick release (QD) attachments for various bag sizes and filling applications.

The M180 is an entry level bagging platform perfect for low throughput potato and root vegetable bagging operations. While similar to the M180 in its simple design and operation, the M220 offers a higher throughput for granular products such as bark chips or compressed wood pellets.

**M180**
- Twin belt unit with main and trickle feed for optimum accuracy.
- Final bag weight ‘top-up’ by unique clutch mechanism.
- Light-weight chassis allowing for a mobile weighing and bagging platform.
- Up to 180 bags/hr.

**M220**
- Single belt feed - available with sealed elevator for granular and fibrous materials
- Light-weight chassis allowing for a mobile weighing and bagging platform.
- Up to 220 bags/hr.

**Optional Extras (both M180 & M220)**
- Stainless steel construction for food quality
- Sealed belt for dusty materials.
- QD models with alternative quick detachable accessories:
  - Bag Clamp
  - Pre-Pack Attachment
  - Net/Jute Bag Holder
  - Carton Filler Platform

**TECHNICAL SPECIFICATIONS**

| Throughput          | M180: Up to 180 bags per hour.  
|                     | M220: Up to 220 bags per hour. |
| Weight Range        | 10kg to 25kg (5 - 25kg optional). |
| Electrical Requirement | 440VAC 3 phase or  
|                     | 240VAC single phase |

**After Sales Service**

Fast on site service by factory trained engineers coupled with extensive stocks of competitively priced spare parts guarantees maximum productivity and protects the customer’s investment.

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